



High Density Polyethylene Resin

Technical Data Sheet

## Lotrène® Q 3802

This natural high molecular weight hexene copolymer provides...

- Excellent processability
- Exceptional melt strength
- Excellent stress cracking resistance

Typical applications for Q 3802 include:

- PE 80 pressure pipe & fittings described in ISO standards, such as ISO 4427
- PE Al PE composite pipe and geomembrane

This resin meets these specifications:

- FDA Regulation 21CFR 177.1520. Suitable for food packaging
- Listed in PPI's TR-4 as a PE 80 material

| Nominal Physical Properties*               | ASTM  | Unit              | Value |
|--|-------|-------------------|-------|
| Density                                    | D792  | g/cm <sup>3</sup> | 0.938 |
| Melt Index, Condition 190 C°/ 2.16 kgs     | D1238 | g/10min           | 0.20  |
| Condition 190 C°/21.6 kgs                  | D1238 | g/10min           | 15    |
| ESCR, F <sub>50</sub>                      | D1693 | h                 | >1000 |
| Condition B, F <sub>50</sub> (100% Igepal) |       |                   |       |
| Tensile Yield Strength, 50 mm/min          | D638  | MPa               | 19    |
| Elongation at Break, 50 mm/min             | D638  | %                 | >600  |
| Brittleness Temperature                    | D746  | °C                | <-75  |
| Flexural Modulus, Tangent                  | D790  | MPa               | 760   |
|  |       |                   |       |

<sup>\*</sup> The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

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## For more information:

Chemate Technology Co.,Ltd

Phone: 0086-371-60921621

Tel/Whatsapp: +8618624832876

Email: sales@chemategroup.com

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https://www.chemategroup.com/hdpe-resin/